

ABSTRACT OF THE DISCLOSURE

5 A process and apparatus to deliver both process chemical and solvent for
cleaning the process chemical in a solvent purge refill system along with an integral
solvent sorption module, in a single "assembly" that permits ease of shipping, minimal
end-user interaction, sufficient solvent for the solvent purge operation, without residual
solvent, requiring disposal. This eliminates customer handling of the solvent, and
10 eliminates the customer's need to find a solvent waste facility, as residual solvent can be
returned in the same package in one piece/one step.

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